

M4Use Plunger seal assembly tool

A new revision kit for the M4Use valve is available and can be ordered at Spare Parts. The part number is 5.1004.5075.0.

The set contains:

- ☐ One cone
- ☐ One cap
- ☐ One tube
- ☐ Five seals



Instruction

1. Remove the old seal of the plunger
2. Install the seal to the cone (figure 1)
3. Push the seal as far as possible (figure 2)

Figure 1

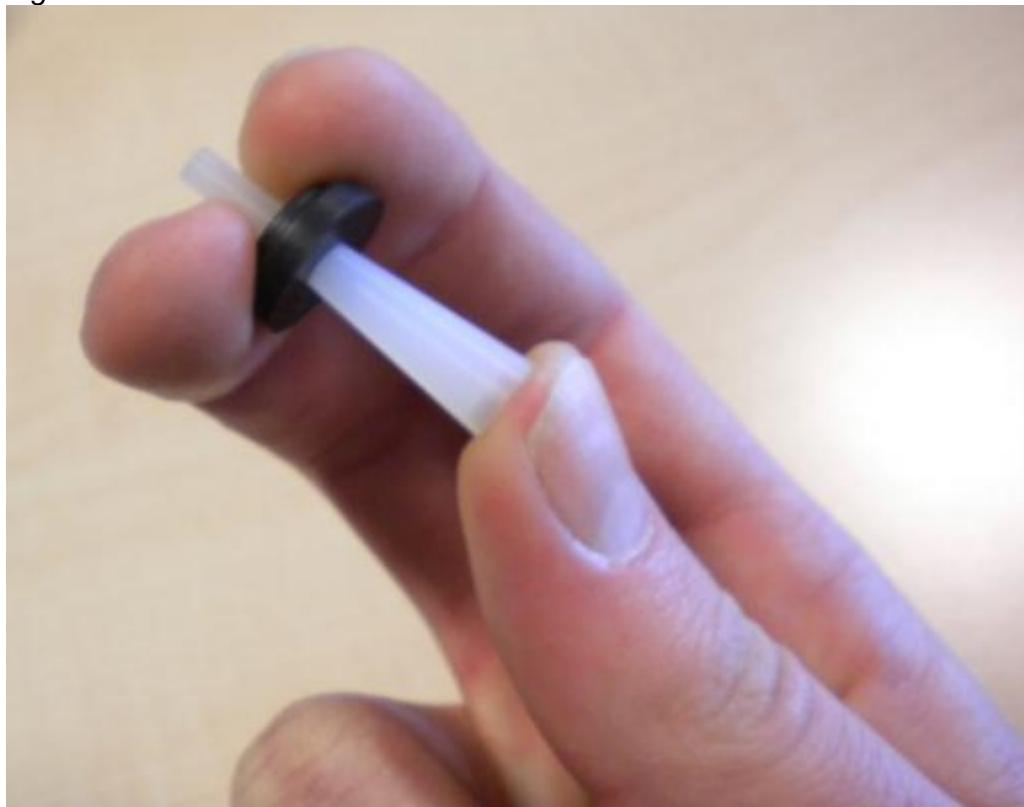


Figure 2



4. Install the tube on the plunger (1 in figure 3)

Figure 3



5. Install a bolt (2 in figure 3) or pin in the hole of the tube and plunger
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6. Place the cone with seal on the plunger (see figure 4)



Figure 4

7. Place the cap over the cone and seal and fasten it to the tube (figure 5)



Figure 5

8. Turn the cap until the cone will drop out of the cap



Figure 6



Figure 7

9. Tighten the cap as far as possible after the cone dropped



Figure 8

10. Remove the cap

11. Check the seal on the green pointers (figure 9), if the seal is 100% on the correct position



Figure 9

12. If the seal is not in the correct position use a small flat screwdriver (figure 10) to fix it